



DOM - ZO 13, s.r.o., Technická inspekce COV

Litomyšlská 560, CZ 560 02 Česká Třebová, IČ: 252 61 908

Certification body certifying products No 3148 accredited by the ČIA according to ČSN EN ISO/IEC 17065:2013

issues the

CERTIFICATE

No ZCV-24-227/C01

which confirms that the organization

Strojírny Sviadnov s.r.o.

Address: K čističce 638, 739 25 Sviadnov, Czech Republic

ID: 258 60 330

Unit: K čističce 638, 739 25 Sviadnov, Czech Republic

has demonstrated conformity of the

welding process

with the requirements of the standard

EN ISO 3834-2:2021

in accordance with the certification scheme TD201,
processed according to certification scheme type 6 of the standard EN ISO/IEC 17067:2013

within the following scope:

**Manufacturing, repairs and renovation of chassis parts and railway
vehicles bodies.**

Manufacturing and repairs of structures unites.

More information on the scope of certification is given in the annex to the certificate,
which forms its integral part and contains 1 page.

The validity of the certificate is subject to meeting the standards under which the system is certified and compliance with the provisions
of the agreement on inspection activities No ZCV-24-227/S01 concluded between the certified organization and certification body.

Organization is certified from 12.11.2018

Certificate validity until 12.11.2027

Ostrava, date 12.11.2024



Ing. Břetislav Binar
Deputy Head of Certification Body



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Annex to the Certificate No ZCV-24-227/C01

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SCOPE OF ACTIVITY

Type of product: Welded parts of railway vehicles and steel structures

Product standards or alternative standard: EN 15085-2, EN 1090-2

Parent materials group (according to CEN ISO/TR 15608): 1.2, 3.2, 8.1; 8.2, 22, 23

Welding and allied processes (according to ISO 4063): 131, 135, 141

Welding process (ISO 4063)	Parent material group (CEN ISO/TR 15608)	Dimensions of the parent material (mm)	Note
131	22, 23	BW: 3 – 20 FW: 3 - 30	-
135	1.1	BW: 1,75 – 3,25 FW: 1,75 - 5	-
135	1.2	BW: 30 – 120 FW: ≥ 5	-
135	3.1	BW: 30 – 120 FW: ≥ 5	-
135	3.2	BW: 10 – 40 FW: ≥ 5	-
135	8.1	BW: 1,4 – 2,6; 3 - 24 FW: 1,4 – 24	-
135	8.2	BW: 1,4 – 2,6 FW: 1,4 – 4	-
135	ČSN EN 10235-3, C15E21	$\geq \varnothing 52,5$	ISO 15613 (build-up welding)
141	8.1	BW: 1,4 – 2,6 FW: 1,4 – 4	-
141	8.1 + 1.1	Element: 3 -12 Plate: 1,4 - 4	EN 15613: Single run fillet weld on grounding element and plate
141	23	1 - 8	-

Welding Coordination Personnel:

Job function / Competency levels according to ISO 14731	Name, date of birth	Qualification
Welding Coordinator / Comprehensive (C)	Ing. Vladimír Huňář, 25.7.1988	CZ/IWE/19024
Deputy Welding Coordinator / Comprehensive (C)	Ing. René Trnka, 5.12.1975	EWE/CZ 11056

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